

FOR 08/09 T-EXTREME INSERTS

## Return Pin Machining

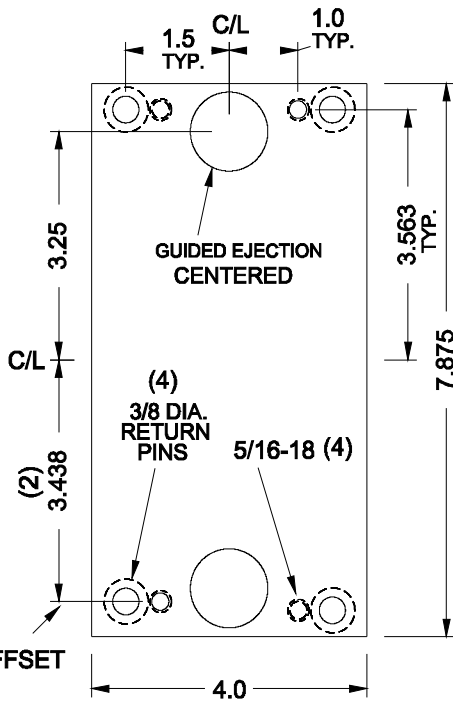
The Molding Insert's B-side and ejector plates are machined for return pins and the ejector plates are bolted together.

Includes Return Pins & 5/16-18 cap screws

.500" ejector plates are standard (.360" are optional)

Ejector Plates are **centered** with insert

## 08/09 Return Pin/Guide Layout



## Spring Return

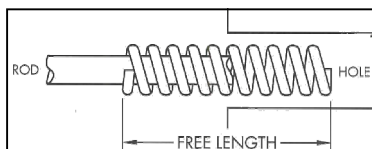
Available with .500" ejector plates and return pin option only

B-Plate is counter-bored to a depth of 1.850" and cleared for springs

Includes (4) medium duty 3/8" I.D. X 3/4" O.D. X 3 1/2" Long die springs

Note: Because of compression restrictions this option is only available on TXS and TXL inserts where the B-side is a minimum of 2 1/4" in combination with the guided ejector system or 2 3/4" thick without the guided system.

## Spring Return



## Guided Support Pillar Ejection

Available with .500" ejector plates and return pin option only

Includes all machining

(2) Hardened Shoulder Support Pillars (keeps ejector plates captive)

## (2) Aluminum Bronze Bushings

(2) 5/16-18 Cap screws

## Guided Support Pillar and Aluminum Bronze Guide Bushing

(Detailed print on page 64)



## Stripper Plate Conversion

$\frac{3}{4}$ " Stripper Plate includes (4) Shoulder Bushings

(4) Extended Shoulder Pins are installed in the B-side, Shoulder Bushings are installed in the A-side

Note: Pin guide is extended by 3/4" to accommodate stripper plate

## Stripper Plate



### Extended Shoulder Pin

